



## Tamperproof Installation Instructions



1. Place the well adapter together with the pump head on the well casing in the desired direction and make sure it is level.
2. Screw in the truss head screws (Item 2) into the well adapter countersunk holes (Item 4) until they bottom out against the sides of the casing, which should score the casing and leave a mark showing the hole drilling locations. Loosen and remove the truss head screws (Item 2). Raise the pump head and support it on the paddle.
3. Center punch the two marks left on the well casing with a 7/32" drill bit. Then use a 5/8" drill bit to drill the two holes through completely. **It is important that these holes are drilled straight, not on an angle.** Apply a small amount of silicone to the rim of the white plastic boots (Item 1), and then insert into the 5/8" holes. Push in tightly to seat.
4. Reinstall the pump head and adapter back on the well casing, being careful not to pull the white boots out of the casing. Align the two drilled holes in the well casing with the countersunk holes (Item 4) on the pump head and adapter.
5. Install the truss head screws (Item 2) into the well adapter countersunk holes (Item 4) and tighten using the truss bit tool driver (Item 3) that is provided. **Do not force or overtighten the screws or the driver tool. If excess force is necessary, recheck the drilled holes and ream if necessary. Then try to install the screws again. They should screw in easily.**
6. Tighten the remaining nuts and lock bolts of the well adapter as per the installation instructions.